
TYPE	Two component acid curing topcoat.
USE	For furniture, fittings and other carpentry. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Fast drying. Good filling properties. Good durability. No aromatics. Low formaldehyde emission.

TECHNICAL DATA

Gloss (60°)	20-80 units according to Gardner
Specific density	0.97-1.21 kg/l depending on colour.
Solids	Approx. 51-65 % weight depending on colour. Approx. 43-51 % volume depending on colour.
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Colours	White or tinted in WEDEMIX.
Mixing ratio	10 % by weight HARDENER 1399-12. 13 % by volume
Pot life	One day at a viscosity of 20 s DIN cup 4, 20 °C
System	Priming with acid curing primer, UV-sealer alternatively a water borne primer. Highest recommended amount applied, 300 g/m ² .

DIRECTIONS FOR USE

Application method Conventional-, automatic-, high-pressure and electrostatic spraying.
Curtain coating (not TEKNOCOAT 1677-7X).

Drying		<u>20 °C</u>	<u>50 °C</u>
	Dry for handling	1 h	30-60 min.
	Dry for stacking	12 h	1.5 h

The drying times are based on an amount applied of 100 g wet paint per m².
After oven drying the parts must be cooled to 30 °C before stacking.

Hardener	HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.
Thinner	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.
Cleaning	TEKNOSOLV 1135-93.

HEALTH AND SAFETY See Safety Data Sheet.
